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**PLUNGE-POOL COLLECTION**  
RECTANGLE STYLE

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## BEAN COLLECTION

CLASSIC KIDNEY STYLE

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- **POOL MODEL OVERVIEW**
- **ADVANCED COMPOSITES AND REINFORCEMENTS**
- **DESIGN AND SHAPE ADVANCEMENTS**
- **MODULAR CONFIGURATIONS**
- **PRICE BREAKDOWN:**
  - **BALBOA - 9' x 14' x 4'**
  - **HARMONY - 10' x 16' x 4'**
- **CONSTRUCTION PACKAGE**



 THE EMINENCE LINE

**Transferable Warranty**  
Structural: Lifetime  
Finish Coat: Lifetime against osmosis

# PLUNGE-POOL COLLECTION

RECTANGLE PLUNGE POOL

  
**EMINENCE POOLS**  
LIFETIME OF SWIMMING

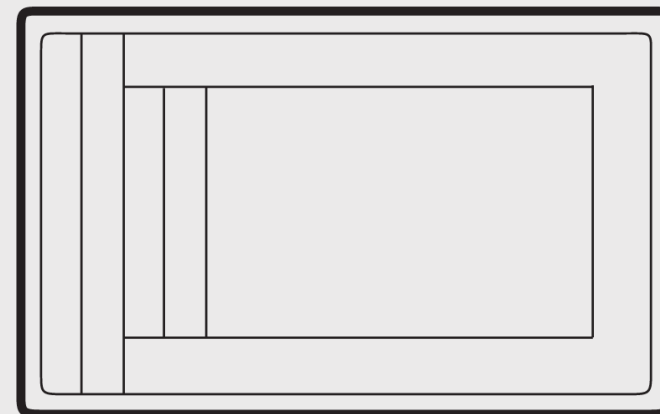
ICC Evaluation Report Number (ESR-2014)

MODEL	LENGTH	WIDTH	SHALLOW	DEEP
Balboa 14	14'	9'	4'	4'
Harmony 16	16'	10'	4'	4'

## EXCLUSIVE FINISH



*Harmony 16 model*





# ADVANCED COMPOSITES AND REINFORCEMENT

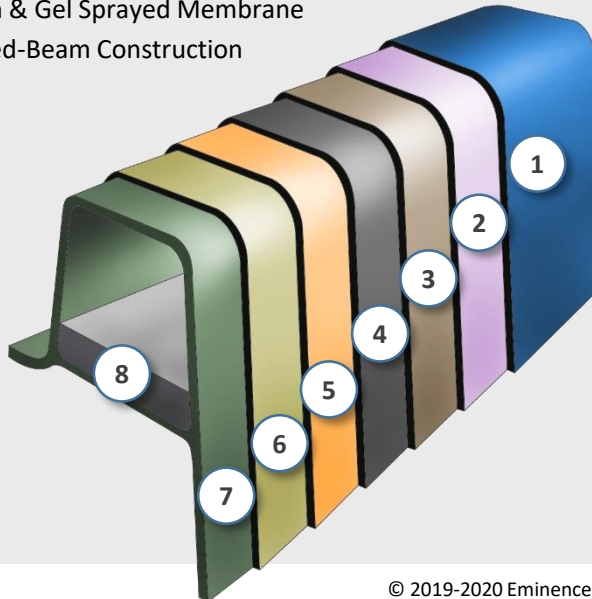
## EMINENCE ADVANCED COMPOSITES vs Traditional or Lightweight Manufacturing Application Methods

The durability and strength ratio calculation is based on various factors such as the composite application methods and materials, reinforcement methods and reinforcement materials (if any), as well as the projected design and shape advancements.

There are only three pool manufacturing applications that are currently prevalent on the US market – *Traditional, Lightweight and Advanced*. **Eminence Advanced Composites and Reinforcement Application** methods of the Eminence Line Panther Pools are the most technologically advanced and designed to build the most durable, tensile and longstanding pools. Our composite application method implicates the newest industry approved standards to make sure that pools are built to withstand time and extended pool exploitation.

### EACR – Eminence Advanced Composites & Reinforcement

1. Exclusive Finish Layer
2. Vinyl Ester Resin Corrosion Barrier
3. Fiberglass CSM (Chopped Strand Mat) layer
4. Full Carbon Fiber Matting
5. NIDA-CORE Reinforcement
6. Stich Matting
7. Resin & Gel Sprayed Membrane
8. Closed-Beam Construction



MANUFACTURING APPLICATION	Traditional	Lightweight	Advanced
○ Surface Finish Layer	<b>Gelcoat</b>	<b>Gelcoat</b>	<b>Exclusive Finish</b>
○ Vinyl Ester Resin Corrosion Barrier	✓	✓	✓
○ Standard Woven Roving Layer	✓		
○ Fiberglass CSM (Chopped Strand Mat) Layer		✓	✓
○ FCFM (Full Carbon Fiber Matting) Core Layer			✓
○ NIDA-CORE Structural Reinforcement Layer			✓
○ Partial Localized Reinforcement	✓	✓	
○ Stich Matting Layer			✓
○ Resin & Gel Sprayed Membrane	✓	✓	✓
○ Closed-Beam Reinforcement Construction			✓

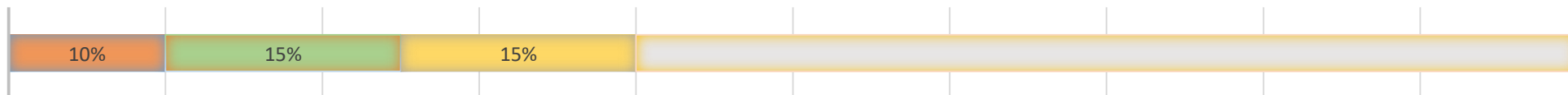
# PLUNGE-POOL COLLECTION

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## DESIGN AND SHAPE ADVANCEMENTS

Design and shape are also important factors in rating the strength and durability of composite fiberglass pools.



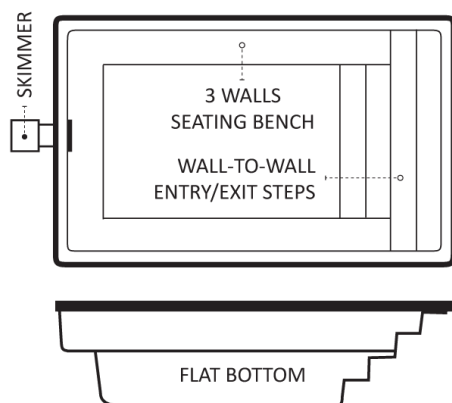
■ Calculated wall inclination angle

■ Wall-to-wall entry steps

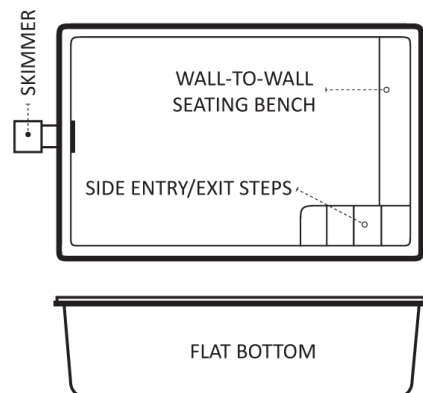
■ Wall-to-wall bench

- Weight of the pool directly corresponds to the amount of composite materials used;
- The correct wall inclination angle will insure the resistance of the pool to external hydrostatic pressure;
- Wall-to-wall steps and/or wall-to-wall benches combined with carbon fiber core insure the pool's lifetime structural solidity;

**Harmony 16 diagram**



**Balboa 14 diagram**



## STANDARD SIZES

MODEL	LENGTH	WIDTH	SHALLOW	DEEP
Balboa 14	14'	9'	4'	4'
Harmony 16	16'	10'	4'	4'



This icon of the person is scaled to the size of the pool for better pool size visualization



Enhanced modular configurations are available to include spa and/or tanning shelves

Measurements are to widest point on each side of the inside edge. Dimensions may vary up to 3%

## PLUNGE-POOL COLLECTION

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### CONSTRUCTION PACKAGE

#### PRODUCTS AND MATERIAL

- Construction aggregate - 3/25 or 3/8 clean gravel
- Pool delivered to the project site
- Dewatering components for hydro pressure relief system
- All pipes and plumbing for up to 25-30 liner feet from pool to equipment
- (1) 1.5Hp Circulation Pump - Non-Corrosive
- (1) 200+ square feet Cartridge Filter - Non-Corrosive
- (1) In-line Automatic Chlorinator
- (1) Oversized Automatic Surface Skimmer
- (2) Water Return Jets
- (1) Tanker of water required for installation
- (2) Sets of pool blue prints for township permits
- (1) Vacuum hose
- (1) Vacuum head
- (1) Telescopic Pole
- (1) Leaf net
- (1) Brush
- 2" Plumbing
- Pool handling and construction machinery
- Temporary Construction Fencing

#### ELECTRICAL SERVICE

If electrical service is selected the following is what will be included in the standard package and it is based on 50ft from the main panel to the pool sub-panel and accessible location. Longer distance and/or location with obstacles will require additional estimate.

- Township permits preparation for electrical services
- Pool panel with timer
- Trenches if required

#### MASONRY SERVICE

If pool patio is selected the following is what will be included in the standard package and it is based on 3ft around pool. More patio or different material will require additional estimate. The following is based on brushed concrete patio package..

- Ground surface preparation
- Concrete shape formation
- Cantilever form installation
- Bond beam preparation
- Rebar foundation setup

#### PROFESSIONAL SERVICES

- Township permits preparation
- Pool and equipment delivery
- Excavation
- Excess dirt removal and trucking
- Complete pool installation and leveling
- Hydro Pressure Relieve system installation
- Gradual backfill
- Pool equipment assembly and plumbing
- Township inspections coordination
- Basic grading around pool
- Site cleanup

#### MANUFACTURER WARRANTY

- Lifetime Structural Warranty
- Lifetime Finish Coat Warranty against osmotic blistering

#### POOL EQUIPMENT WARRANTY

- 3 Years from date of purchase

#### SPN GUARANTEES

- 1 Year Workmanship Warranty

- 220V wiring from the main panel to sub-panel
- Sub-panel wiring for pool equipment
- Pool bonding

- Concrete pour
- Patio surface brush
- Removal of the cantilever forms and cantilever edge cosmetic cleanup
- Removal of construction debris and site cleanup