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**NATURE COLLECTION**  
CLASSIC FREE FORM STYLE





- **POOL MODEL OVERVIEW**
- **ADVANCED COMPOSITES AND REINFORCEMENTS**
- **DESIGN AND SHAPE ADVANCEMENTS**
- **MODULAR CONFIGURATIONS**
- **PRICE BREAKDOWN:**
  - **BAY ISLE - 14' x 30' x 7'**
  - **BLUE ISLE - 15' x 34' x 6' 6"**
  - **GRAND ISLE - 16' x 42' x 7'**
- **CONSTRUCTION PACKAGE**



 THE EMINENCE LINE

**Transferable Warranty**  
Structural: Lifetime  
Finish Coat: Lifetime against osmosis

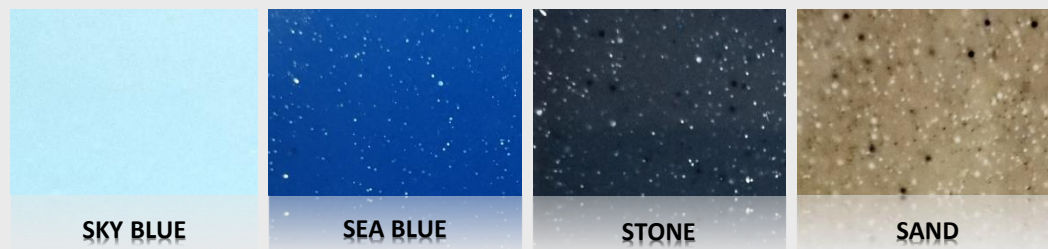
# NATURE COLLECTION

CLASSIC FREE-FORM STYLE

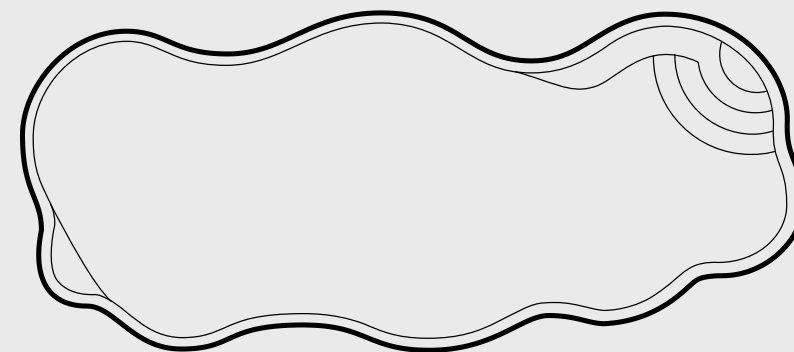
  
**EMINENCE POOLS**  
LIFETIME OF SWIMMING

MODEL	LENGTH	WIDTH	SHALLOW	DEEP
Grand Isle 42	42'	16'	3'	7'
Blue Isle 34	34'	15'	3' 6"	6' 6"
Bay Isle 30	30'	14'	3' 7"	7'

## EXCLUSIVE FINISH



ICC Evaluation Report Number (ESR-2014)



*Blue Isle 34 diagram*

# ADVANCED COMPOSITES AND REINFORCEMENT

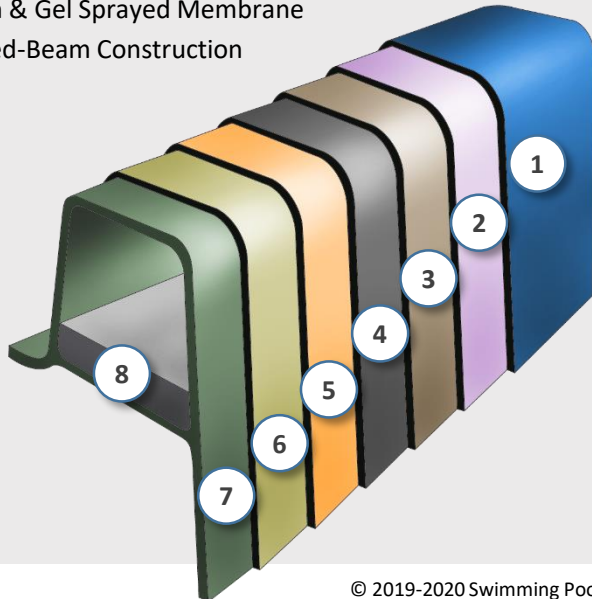
## ADVANCED COMPOSITES vs Traditional or Lightweight Manufacturing Application Methods

The durability and strength ratio calculation is based on various factors such as the composite application methods and materials, reinforcement methods and reinforcement materials (if any), as well as the projected design and shape advancements.

There are only three pool manufacturing applications that are currently prevalent on the US market – *Traditional, Lightweight and Advanced*. **Advanced Composites and Reinforcement Application** methods of the our offered pools are the most technologically advanced and designed to build the most durable, tensile and longstanding pools. Our composite application method implicates the newest industry approved standards to make sure that pools are built to withhold time and extended pool exploitation.

### EACR – Eminence Advanced Composites & Reinforcement

1. Exclusive Finish Layer
2. Vinyl Ester Resin Corrosion Barrier
3. Fiberglass CSM (Chopped Strand Mat) layer
4. Full Carbon Fiber Matting
5. NIDA-CORE Reinforcement
6. Stich Matting
7. Resin & Gel Sprayed Membrane
8. Closed-Beam Construction

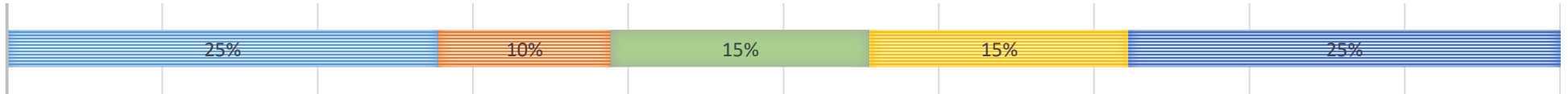


MANUFACTURING APPLICATION	Traditional	Lightweight	Advanced
○ Surface Finish Layer	Gelcoat	Gelcoat	Exclusive Finish
○ Vinyl Ester Resin Corrosion Barrier	✓	✓	✓
○ Standard Woven Roving Layer	✓		
○ Fiberglass CSM (Chopped Strand Mat) Layer		✓	✓
○ FCFM (Full Carbon Fiber Matting) Core Layer			✓
○ NIDA-CORE Structural Reinforcement Layer			✓
○ Partial Localized Reinforcement	✓	✓	
○ Stich Matting Layer			✓
○ Resin & Gel Sprayed Membrane	✓	✓	✓
○ Closed-Beam Reinforcement Construction			✓



## DESIGN AND SHAPE ADVANCEMENTS

Design and shape are also important factors in rating the strength and durability of composite fiberglass pools.



Curvilinear lines

Calculated wall inclination angle

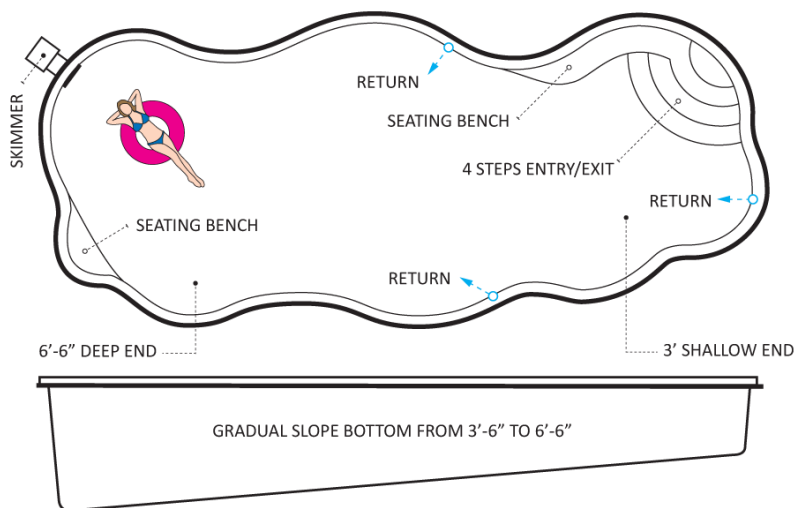
Wall-to-wall entry steps

Wall-to-wall bench

Rigid safety ledge

- Weight of the pool directly corresponds to the amount of composite materials used;
- The correct wall inclination angle will insure the resistance of the pool to external hydrostatic pressure;
- Curvilinear lines combined with the closed-beam construction method create an advanced reinforcement to the pool walls;
- Wall-to-wall steps and/or wall-to-wall benches combined with carbon fiber core insure the pool's lifetime structural solidity;
- Extensive safety ledge around the perimeter of the pool creates the secondary reinforcement line;

Blue Isle 34 diagram



## STANDARD SIZES

MODEL	LENGTH	WIDTH	SHALLOW	DEEP
Grand Isle 42	42'	16'	3'	7'
Blue Isle 34	34'	15'	3' 6"	6' 6"
Bay Isle 30	30'	14'	3' 7"	7'



This icon of the person is scaled to the size of the pool for better pool size visualization



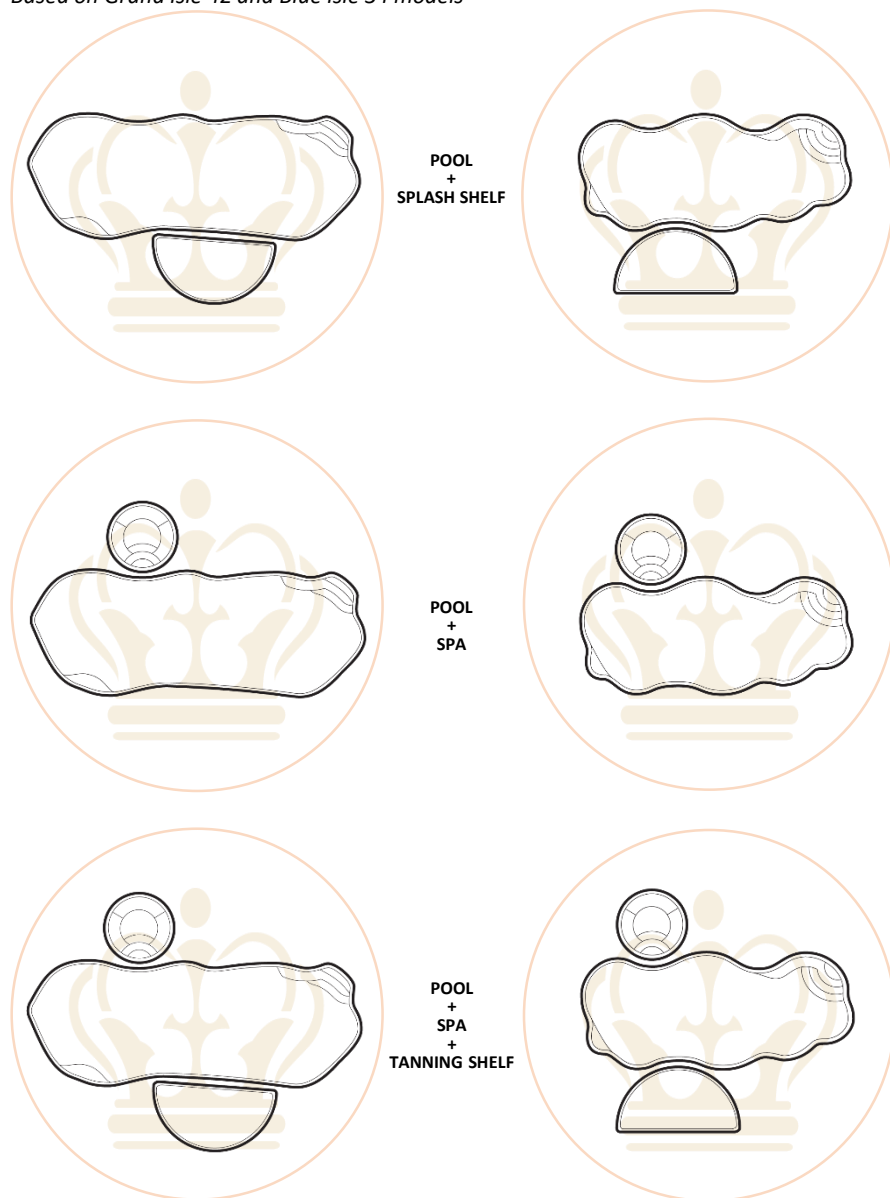
Enhanced modular configurations are available to include spa and/or tanning shelves

Measurements are to widest point on each side of the inside edge. Dimensions may vary up to 3%



## MODULAR POOL CONFIGURATIONS

Based on Grand Isle 42 and Blue Isle 34 models



\* More custom modular configurations are available

## OPTIONAL MODULAR COMPONENTS

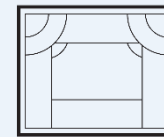
The design of this pool can be enhanced with several modules to add more actionable functionality and to extend the usability of the pool.

### STANDARD MODULES

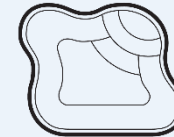
MODULE	LENGTH	WIDTH	DEPTH
Spa Rectangular	7' 8"	9' 8"	3' 4"
Tanning Shelf Semi Circle	8' 4"	16'	10"
Spa Round	9' 8"	9' 8"	3' 4"
Spa Free Form	7' 8"	9' 8"	3' 4"



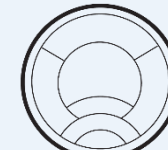
Tanning Shelf Semicircle



SPA Rectangular



SPA Free Form



SPA Round

### MODULAR POOL CONFIGURATIONS

MODEL	LENGTH	WIDTH	DEPTH	SPECIFICATIONS
Grand Isle 40TS	42'	24' +	7'	SPLASH DECK MODEL
Blue Isle 34TS	34'	23' +	6' 6"	SPLASH DECK MODEL
Bay Isle 30TS	30'	22' +	7'	SPLASH DECK MODEL
Grand Isle 40S	42'	24' +	7'	SPA MODEL
Blue Isle 34S	34'	23' +	6' 6"	SPA MODEL
Bay Isle 30S	30'	22' +	7'	SPA MODEL
Grand Isle 40STS	42'	32' +	7'	SPA TANNING SHELF
Blue Isle 34STS	34'	31' +	6' 6"	SPA TANNING SHELF
Bay Isle 30STS	30'	30' +	7'	SPA TANNING SHELF



## NATURE COLLECTION

CLASSIC FREE FORM STYLE



### CONSTRUCTION PACKAGE

#### PRODUCTS AND MATERIAL

- Construction aggregate - 3/25 or 3/8 clean gravel
- Pool delivered to the project site
- Dewatering components for hydro pressure relief system
- All pipes and plumbing for up to 25-30 liner feet from pool to equipment
- (1) 1.5Hp Circulation Pump - Non-Corrosive
- (1) 200+ square feet Cartridge Filter - Non-Corrosive
- (1) In-line Automatic Chlorinator
- (1) Oversized Automatic Surface Skimmer
- (2) Water Return Jets
- (1) Tanker of water required for installation
- (2) Sets of pool blue prints for township permits
- (1) Vacuum hose
- (1) Vacuum head
- (1) Telescopic Pole
- (1) Leaf net
- (1) Brush
- 2" Plumbing
- Pool handling and construction machinery
- Temporary Construction Fencing

#### ELECTRICAL SERVICE

If electrical service is selected the following is what will be included in the standard package and it is based on 50ft from the main panel to the pool sub-panel and accessible location. Longer distance and/or location with obstacles will require additional estimate.

- Township permits preparation for electrical services
- Pool panel with timer
- Trenches if required

#### MASONRY SERVICE

If pool patio is selected the following is what will be included in the standard package and it is based on 3ft around pool. More patio or different material will require additional estimate. The following is based on brushed concrete patio package..

- Ground surface preparation
- Concrete shape formation
- Cantilever form installation
- Bond beam preparation
- Rebar foundation setup

#### PROFESSIONAL SERVICES

- Township permits preparation
- Pool and equipment delivery
- Excavation
- Excess dirt removal and trucking
- Complete pool installation and leveling
- Hydro Pressure Relieve system installation
- Gradual backfill
- Pool equipment assembly and plumbing
- Township inspections coordination
- Basic grading around pool
- Site cleanup

#### MANUFACTURER WARRANTY

- Lifetime Structural Warranty
- Lifetime Finish Coat Warranty against osmotic blistering

#### POOL EQUIPMENT WARRANTY

- 3 Years from date of purchase

#### SPN GUARANTEES

- 1 Year Workmanship Warranty

- 220V wiring from the main panel to sub-panel
- Sub-panel wiring for pool equipment
- Pool bonding